

Work Order ID 107026

107026

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Item ID: D4636-5 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Bracket
 Start Date: 9/16/13 Start Qty: 23.00 *23* Cust Item ID:
 Required Date: 9/16/13 Req'd Qty: 23.00 *23* Customer:
 Reference: scrap/destroy -ECN13-588

Approvals: Process Plan: W Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4636	C

130

0.00

130

Small Fab

Small Fab

Counter sink

Memo

PULL FROM STOCK:

21 X D4636-5 B92962

SCRAP/DESTROY PER ECN 13-588

0.00

8/3/07/09

200

QC21- Final Inspection - Work Order Release

0.00

200

QC

Quality Control

Memo

0.00

13/11/14

W 3-11-14

Picklist Print

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Work Order ID: 107026

Parent Item: D4636-5

Parent Item Name: Bracket

Start Date: 9/16/13

Required Date: 9/16/13

Start Qty: 23.00

Required Qty: 23.00

Comments: IPP REV:A 12.04.30 NEW ISSUE DD VERF:EC
DWG REV.C DD VERF:JLM

IPP REV:C 13.07.17 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4636-5 Bracket		Manufactured	No				Each	2.0000		23			

Location

Loc Qty

Loc Code

ST116

2

104790

2

21x 92962 h

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	13.07.08	Job No.:	RD4397A	ADR Yes/No:	Y	ADR Date:	13.07.08	ECN #:	13- 588
Product No.:	D139-816	Created By:	RF	Approved By:	<i>[Signature]</i>				
Product Name:	Utility Interior Kit	Checked By:	<i>[Signature]</i>						

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N	CL	
Production Engineering Coord.	Y	DD	
Production Engineering Coord.	Y	JLM	
Customer Order Processing	N	RM/CA	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	
QC Coordinator	Y	ED	
Customer Support	Y	SW/LM	
Customer Technical Support	Y	MB/HS	
Marketing	Y	HM	
<i>Sales Support Manager</i>	Y	NM	

Reason for Change: Revise IIN/ICA and D-parts drawings per input from ERA first issue panels.

Documents Affected:

IIN-D139-816 Rev. C	ICA-D139-816 Rev. 2	MDL-139-816 Rev. D
D4634 Rev. C	D4635 Rev. C	D4636 Rev. C
D4647 Rev. B	D4664 Rev. C	D4694 Rev. B
D4712 Rev. B		

PAPERWORK UPDATE ☒ **PARTS MUST COMPLY** ☒ **PREVIOUS PARTS SATISFACTORY** ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N	RF		
5	Update Master Document List (MDL)	Y	RF	MDL-D139-816 Rev. D	<i>RF</i> 13.07.03
6	Update Product Compatibility Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		13.07.15 <i>[Signature]</i>
11	Update Product Specification Files	Y	KJ		13.07.15 <i>[Signature]</i>
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		13.07.15 <i>[Signature]</i>
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		13.07.15 <i>[Signature]</i>
17	Update / Verify ARC Database	Y	KJ		13.07.15 <i>[Signature]</i>
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D139-816-011 at CHG 002	13.07.15 <i>[Signature]</i>
19	Create / Update PPP's	Y	KJ		
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N	RF		
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		13.07.15 <i>[Signature]</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		13.07.15 <i>[Signature]</i>
24	Manufacturing Licensing Agreement Update	N			

Description / Action:

- Update/Create BOM/routing per above drawing updates
- Update D4636-3F/-5/-7 Rev. C dxf, D4647-3F/-5F/-7F Rev. B, D4694-1F Rev. B, D4712-1F/-3F files per above drawings, if hasn't already been done. *u 13.07.16*
- Scrap following parts D4636-041/-043/-5/-7 made per Rev. B; D4647-3 made per Rev. A; D4664-7 made per Rev. B; D4712-041/-043/-1/-3/-5 made per Rev. A
- D4694-1 made from Rev. A if any in stock can be use only for D4694-043/-045/-047, until D4694-1 Rev. A run out
- D4694-041 need to be make from Rev. B using D4694-1 Rev. B *- New dxf*
- D139-816-011 now at CHG 002 *102024-102033 scrap w/d's*

ECN Verified & Complete: _____ Date: _____